

018271



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D2942

Job Sheet 215521



DAS
21
9-89

Part No: D2942

Job Qty: 4 pcs

Part Name: Replacement Window For -025



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/17/20

Job Tracking No:

Due Date: 11/23/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP D 01.06.05 New process EC IPP E Thermoform in house 07.03.07 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Small Fab - 1	4 pcs	11/23/20		0.00	2.37	Small Fab - 1	DAS
							Small Fab - 2	58 NOV 23 2020
							Small Fab - 3	9-89
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
							Small Fab - 8	
							Small Fab - 9	
							Small Fab - Various 1	
110	QC 5	4 pcs	11/23/20		0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	NOV 23 2020
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	NOV 23 2020
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
							QC 5 - 61	
							QC 5 - 81	
							QC 5 - 82	
120	Packaging 3-1 - Stock - B4B	4 pcs	11/23/20		0.00	0.00	Packaging 3 - 1 - B4B	



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Container No: S314985



Part: D2942

Job No: 215521

Serial No/Batch: S314985

Revision: C

Inspector:

Date:

Various STC's

Date: 11/23/20

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				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
130	QC 21 - SA	4 pcs	11/23/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 9
					QC 21 - SA - 77
					QC 21 - SA - 28

DAS
28
NOV 29 2020

DAS
21
9-89

NOV 23 2020

Part Op 100 - (Small Fab) ***Windows need to be protected at all time*** **DEBURR EDGE LIGHTLY*** Assemble as per Dwg
Descriptions: D2942 VERIFY BY: _____ DATE: _____ Clean and wrap in foam wrap & place in plastic bag.

Inspection complete D2126 length of material needs to be check for any deformations, material build ups or issue that will lead to any rejections

110 - (QC5- Inspect part completeness to step on W/O)

120 - (Identify as per dwg & Stock Location: _____)

130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2956	Window Frame	4 pcs (1 ea)	100-Small Fab - 1	S314038
D2958	Window	4 pcs (1 ea)	100-Small Fab - 1	S303833
D2126-0675	Locking Seal-67.5"	4 pcs (1 ea)	100-Small Fab - 1	S239745 S314930

408

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D2126-0675	4	1	0
	D2956	4	0	0
	D2958	4	2	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					